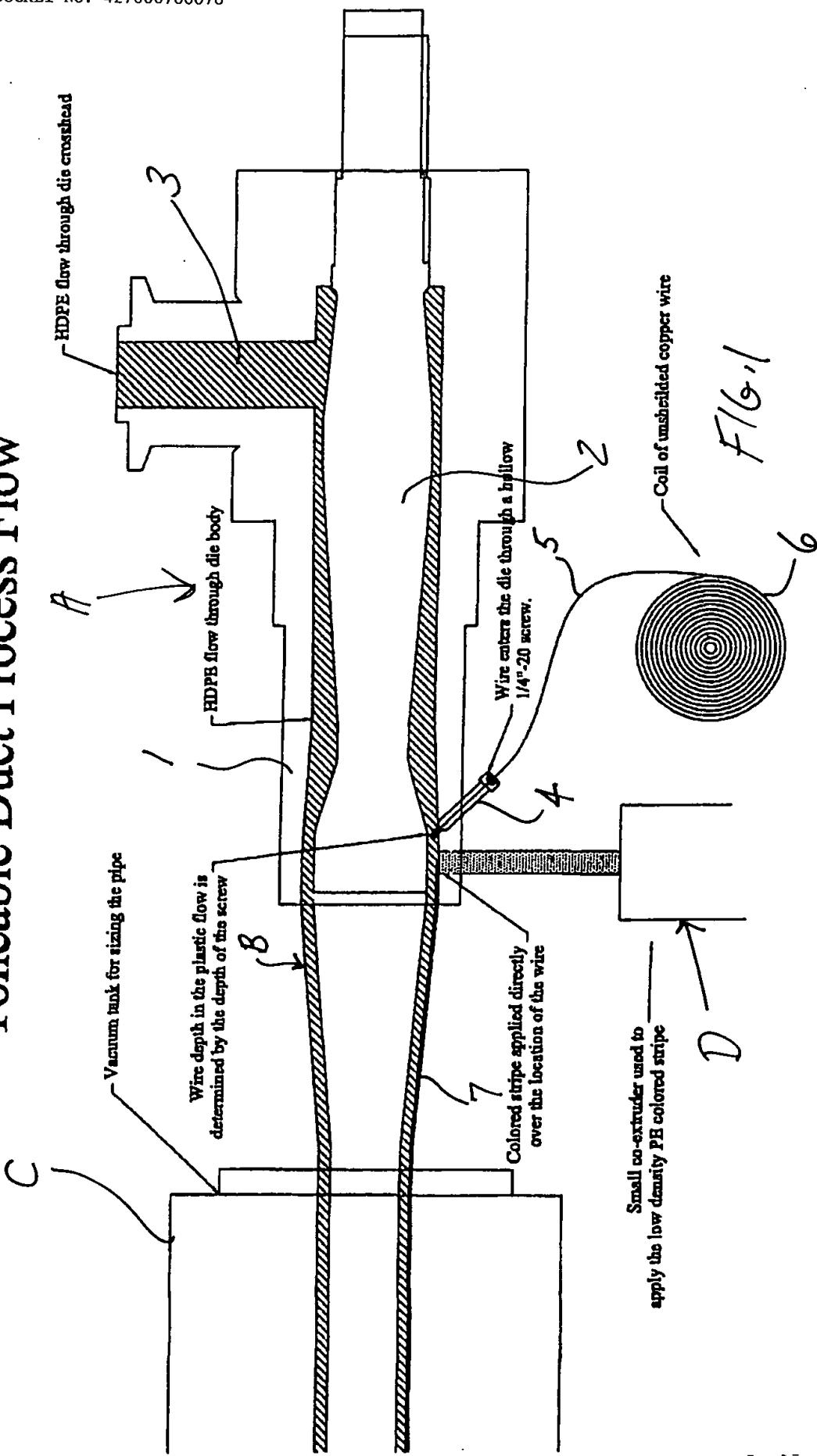


## Toneable Duct Process Flow



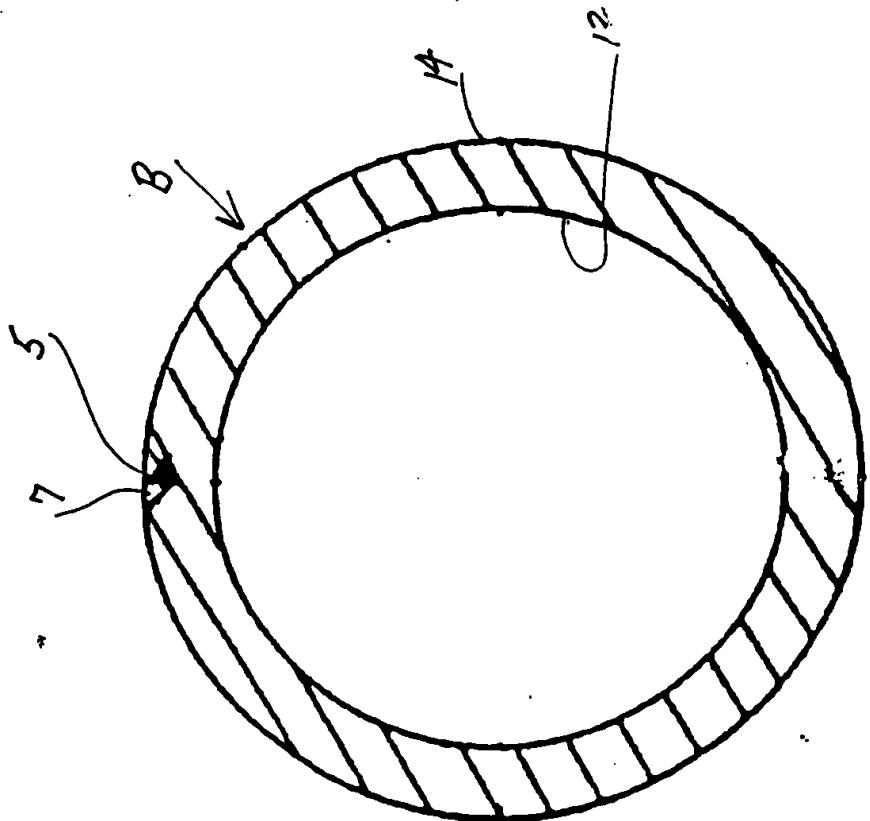


FIG. 2

Convex Stripe  
Detail

5

7<sub>6</sub>

0.200  
 $\beta''$

Low density  
polyethylene

High density  
polyethylene

22 ga. wire

Concave Stripe  
Detail

5

7<sub>2</sub>

0.200  
 $\beta'$

Low density  
polyethylene

High density  
polyethylene

22 ga. wire

FIG. 3

FIG. 4